

COMPANY IDENTITY: Stinger Chemical LLC  
PRODUCT IDENTITY: 911 - STINGER® LEATHER-N-VINYL PRESERVER

SDS DATE:02/19/2019  
ORIGINAL: 01/01/2013

### SAFETY DATA SHEET

This Safety Data Sheet conforms to ANSI Z400.5, and to the format requirements of the Global Harmonizing System.  
THIS SDS COMPLIES WITH 29 CFR 1910.1200 (HAZARD COMMUNICATION STANDARD)  
IMPORTANT: Read this SDS before handling & disposing of this product.  
Pass this information on to employees, customers, & users of this product.

#### SECTION 1. IDENTIFICATION OF THE SUBSTANCE OR MIXTURE AND OF THE SUPPLIER

PRODUCT IDENTITY: 911 STINGER® LEATHER-N-VINYL PRESERVER  
PRODUCT USES: Chemical Processing

COMPANY IDENTITY: Stinger Chemical LLC  
COMPANY ADDRESS: 905 Live Oak Street  
COMPANY CITY: Houston, TX 77003  
COMPANY PHONE: 1-713-227-1340  
EMERGENCY PHONES: CHEMTREC: 1-800-424-9300 (USA)  
CANUTEC: 1-613-996-6666 (CANADA)

#### SECTION 2. HAZARDS IDENTIFICATION

##### CAUTION

##### 2.1 HAZARD STATEMENTS: (CAT = Hazard Category)

This product does not meet the Global Harmonizing System criteria for classification.  
Hazard(s) not otherwise classified: Not Classified.

GHS PICTOGRAMS: Not Applicable  
GHS SIGNAL WORD: Not Applicable  
GHS HAZARD STATEMENTS: Not Applicable  
GHS PRECAUTIONARY STATEMENTS: Not Applicable

##### 2.2 PRECAUTIONARY STATEMENTS:

PREVENTION: Observe good industrial hygiene practices. Isolate from extreme heat & flame.  
RESPONSE: Wash hands after handling.  
STORAGE: Store away from incompatible materials.  
DISPOSAL: Dispose of waste and residues in accordance with local authority requirements.

SEE SECTIONS 8, 11 & 12 FOR TOXICOLOGICAL INFORMATION.

COMPANY IDENTITY: Stinger Chemical LLC  
 PRODUCT IDENTITY: 911 STINGER® LEATHER-N-VINYL PRESERVER

SDS DATE:02/19/2019  
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### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

MATERIAL	CAS#	EINECS#	WT %
Water	7732-18-5	231-791-2	65-75
Polydimethyl Siloxane	63148-62-9	-	9-12
Glycerol	56-81-5	-	3- 7
Aminoalkoxydimethyl Siloxane	69430-37-1	-	2- 7
Sodium Chloride	7647-14-5	-	2- 6
Cocoamide Diethanolamide	68603-42-9	-	0- 2
Methyl Chloro Isothiazolinone	26172-55-4	-	0- 1
Poly(oxy-1,2-ethandiyl), <i>a</i> -undecyl- <i>w</i> -hydroxy-1-undecanol	34398-01-1	-	0- 0.1

The specific chemical component identities and/or the exact component percentages of this material may be withheld as trade secrets. This information is made available to health professionals, employees, and designated representatives in accordance with the applicable provisions of 29 CFR 1910.1200 (I)(1).

TRACE COMPONENTS: Trace ingredients (if any) are present in < 1% concentration, (< 0.1% for potential carcinogens, reproductive toxins, respiratory tract mutagens, and sensitizers). None of the trace ingredients contribute significant additional hazards at the concentrations that may be present in this product. All pertinent hazard information has been provided in this document, per the requirements of the Federal Occupational Safety and Health Administration Standard (29 CFR 1910.1200), U.S. State equivalents, and Canadian Hazardous Materials Identification System Standard (CPR 4).

### SECTION 4. FIRST AID MEASURES

- 4.1 MOST IMPORTANT SYMPTOMS/EFFECTS, ACUTE & CHRONIC:  
 See Section 11 for Symptoms/Effects (acute & chronic).
- 4.2 EYE CONTACT:  
 For eyes, flush with plenty of water for 15 minutes & get medical attention.
- 4.3 SKIN CONTACT:  
 In case of contact with skin immediately remove contaminated clothing.  
 Wash thoroughly with soap & water. Wash contaminated clothing before reuse.
- 4.4 INHALATION:  
 After high vapor exposure, remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped, trained personnel should immediately begin artificial respiration. If the heart has stopped, trained personnel should immediately begin cardiopulmonary resuscitation (CPR).
- 4.5 SWALLOWING:  
 Rinse mouth. GET MEDICAL ATTENTION IMMEDIATELY. Do NOT give liquids to an unconscious or convulsing person.

### SECTION 5. FIRE FIGHTING MEASURES

- 5.1 FIRE & EXPLOSION PREVENTIVE MEASURES:  
 NO open flames.
- 5.2 SUITABLE (& UNSUITABLE) EXTINGUISHING MEDIA:  
 Use dry powder, alcohol-resistant foam, water spray, carbon dioxide.
- 5.3 SPECIAL PROTECTIVE EQUIPMENT & PRECAUTIONS FOR FIRE FIGHTERS:  
 Water spray may be ineffective on fire but can protect fire-fighters & cool closed containers. Use fog nozzles if water is used.  
 Do not enter confined fire-space without full bunker gear.  
 (Helmet with face shield, bunker coats, gloves & rubber boots).
- 5.4 SPECIFIC HAZARDS OF CHEMICAL & HAZARDOUS COMBUSTION PRODUCTS:  
 SLIGHTLY COMBUSTIBLE!  
 Isolate from oxidizers, heat, & open flame.  
 Closed containers may explode if exposed to extreme heat.  
 Applying to hot surfaces requires special precautions.  
 Continue all label precautions!

COMPANY IDENTITY: Stinger Chemical LLC  
PRODUCT IDENTITY: 911 STINGER® LEATHER-N-VINYL PRESERVER

SDS DATE:02/19/2019  
ORIGINAL: 01/01/2013

#### SECTION 6. ACCIDENTAL RELEASE MEASURES

##### 6.1 PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT & EMERGENCY PROCEDURES:

Keep unprotected personnel away.  
Wear appropriate personal protective equipment given in Section 8.

##### 6.2 ENVIRONMENTAL PRECAUTIONS:

Keep from entering storm sewers and ditches which lead to waterways.

##### 6.3 METHODS & MATERIAL FOR CONTAINMENT & CLEAN-UP:

Stop spill at source. Dike and contain.  
Collect leaking liquid in sealable containers.  
Absorb remaining liquid in sand or inert absorbent.  
Remove to safe place.

#### SECTION 7. HANDLING AND STORAGE

##### 7.1 PRECAUTIONS FOR SAFE HANDLING:

Isolate from oxidizers, heat, & open flame. Use only with adequate ventilation.  
Avoid prolonged or repeated contact with skin. Consult Safety Equipment Supplier. Wear goggles, face shield, gloves, apron & footwear impervious to material. Wash clothing before reuse. Avoid free fall of liquid. Ground containers when transferring. Do not flame cut, braze, or weld. Continue all label precautions!

##### 7.2 CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES:

Keep separated from strong oxidants. Do not store above 49 C/120 F.  
Keep container tightly closed & upright when not in use to prevent leakage.

#### SECTION 7. HANDLING AND STORAGE (CONTINUED)

##### 7.3 NONBULK: CONTAINERS:

Store containers in a cool, dry location, away from direct sunlight, sources of intense heat, or where freezing is possible. Material should be stored in secondary containers or in a diked area, as appropriate. Store containers away from incompatible chemicals (see Section 10, Stability and Reactivity). Post warning and "NO SMOKING" signs in storage and use areas, as appropriate. Empty containers should be handled with care. Never store food, feed, or drinking water in containers which held this product.

##### 7.4 BULK CONTAINERS:

All tanks and pipelines which contain this material must be labeled. Perform routine maintenance on tanks or pipelines which contain this product. Report all leaks immediately to the proper personnel.

##### 7.5 TANK CAR SHIPMENTS:

Tank cars carrying this product should be loaded and unloaded in strict accordance with tank-car manufacturer's recommendation and all established on-site safety procedures. Appropriate personal protective equipment must be used (see Section 8, Engineering Controls and Personal Protective Equipment.). All loading and unloading equipment must be inspected, prior to each use. Loading and unloading operations must be attended, at all times. Tank cars must be level, brakes must be set or wheels must be locked or blocked prior to loading or unloading. Tank car (for loading) or storage tanks (for unloading) must be verified to be correct for receiving this product and be properly prepared, prior to starting the transfer operations. Hoses must be verified to be in the correct positions, before starting transfer operations. A sample (if required) must be taken and verified (if required) prior to starting transfer operations. All lines must be blown-down and purged before disconnecting them from the tank car or vessel.

##### 7.6 PROTECTIVE PRACTICES DURING MAINTENANCE OF CONTAMINATED EQUIPMENT:

Follow practices indicated in Section 6 (Accidental Release Measures). Make certain application equipment is locked and tagged-out safely. Always use this product in areas where adequate ventilation is provided. Collect all rinsates and dispose of according to applicable Federal, State, Provincial, or local procedures.

##### 7.7 EMPTY CONTAINER WARNING:

Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. **DO NOT PRESSURIZE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY BURST AND CAUSE INJURY OR DEATH.**

COMPANY IDENTITY: Stinger Chemical LLC  
 PRODUCT IDENTITY: 911 STINGER® LEATHER N VINYL PRESERVER

SDS DATE:02/19/2019  
 ORIGINAL: 01/01/2013

## SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1 EXPOSURE LIMITS:

MATERIAL	CAS#	EINECS#	TWA (OSHA)	TLV (ACGIH)
Water	7732-18-5	231-791-2	None Known	None Known
Polydimethyl Siloxane	63148-62-9	-	None Known	None Known
Glycerol	56-81-5	-	None Known	None Known
Aminoalkoxydimethyl Siloxane	69430-37-1	-	None Known	None Known
Sodium Chloride	7647-14-5	-	None Known	None Known
Cocoamide Diethanolamide	68603-42-9	-	None Known	None Known
Methyl Chloro Isothiazolinone	26172-55-4	-	None Known	None Known
Poly(oxy-1,2-ethandiyl), <i>n</i> -undecyl- <i>w</i> -hydroxy-1-undecanol	34398-01-1	-	None Known	None Known

This product contains no EPA Hazardous Air Pollutants (HAP) in amounts > 0.1%.

### 8.2 APPROPRIATE ENGINEERING CONTROLS:

#### RESPIRATORY EXPOSURE CONTROLS

Airborne concentrations should be kept to lowest levels possible. If vapor, dust or mist is generated and the occupational exposure limit of the product, or any component of the product, is exceeded, use appropriate NIOSH or MSHA approved air purifying or air-supplied respirator authorized in 29 CFR 1910.134, European Standard EN 149, or applicable State regulations, after determining the airborne concentration of the contaminant. Air supplied respirators should always be worn when airborne concentration of the contaminant or oxygen content is unknown. Maintain airborne contaminant concentrations below exposure limits. If adequate ventilation is not available or there is potential for airborne exposure above the exposure limits, a respirator may be worn up to the respirator exposure limitations, check with respirator equipment manufacturer's recommendations/limitations. For particulates, a particulate respirator (NIOSH Type N95 or better filters) may be worn. If oil particles (such as: lubricants, cutting fluids, glycerine, and so on) are present, use a NIOSH Type R or P filter. For a higher level of protection, use positive pressure supplied air respiration protection or Self-Contained Breathing Apparatus or if oxygen levels are below 19.5% or are unknown.

#### EMERGENCY OR PLANNED ENTRY INTO UNKNOWN CONCENTRATIONS OR IDLH CONDITIONS

Positive pressure, full-face piece Self-Contained Breathing Apparatus; or positive pressure, full-face piece Self-Contained Breathing Apparatus with an auxilliary positive pressure Self-Contained Breathing Apparatus.

#### VENTILATION

LOCAL EXHAUST: Necessary                      MECHANICAL (GENERAL): Necessary  
 SPECIAL: None                                      OTHER: None  
 Please refer to ACGIH document, "Industrial Ventilation, A Manual of Recommended Practices", most recent edition, for details.

### 8.3 INDIVIDUAL PROTECTION MEASURES, SUCH AS PERSONAL PROTECTIVE EQUIPMENT:

#### EYE PROTECTION:

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts. If contact is possible, chemical splash goggles should be worn, when a higher degree of protection is necessary, use splash goggles or safety glasses. Face-shields are recommended when the operation can generate splashes, sprays or mists.

#### HAND PROTECTION:

Use gloves chemically resistant to this material. Glove must be inspected prior to use. Preferred examples: Butyl rubber, Chlorinated Polyethylene, Polyethylene, Ethyl vinyl alcohol laminate ("EVAL"), Polyvinyl alcohol ("PVA"). Examples of acceptable glove barrier materials include: Natural rubber ("latex"), Neoprene, Nitrile/butadiene rubber ("nitrile") or ("NBR"), Polyvinyl chloride ("PVC") or "vinyl", Viton. Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good practices. Wash and dry hands.

COMPANY IDENTITY: Stinger Chemical LLC  
 PRODUCT IDENTITY: 911 STINGER® LEATHER-N-VINYL PRESERVER

SDS DATE:02/19/2019  
 ORIGINAL: 01/01/2013

## SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION (CONTINUED)

### BODY PROTECTION:

Use body protection appropriate for task. Cover-all, rubber aprons, or chemical protective clothing made from impervious materials are generally acceptable, depending on the task.

### WORK & HYGIENIC PRACTICES:

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using toilet facilities and at the end of the working period. Provide readily accessible eye wash stations & safety showers. Remove clothing that becomes contaminated. Destroy contaminated leather articles. Launder or discard contaminated clothing.

## SECTION 9. PHYSICAL & CHEMICAL PROPERTIES

APPEARANCE:	Liquid, Opaque, White
ODOR:	Leather
ODOR THRESHOLD:	~8.5
pH (Neutrality):	Not Available
MELTING POINT/FREEZING POINT:	Not Available
BOILING RANGE (IBP,50%,Dry Point):	100 100 100* C / 212 212 212* F (*=End Point)
FLASH POINT (TEST METHOD):	Not Applicable
EVAPORATION RATE (n-Butyl Acetate=1):	Not Applicable
FLAMMABILITY CLASSIFICATION:	Class IIIB
LOWER FLAMMABLE LIMIT IN AIR (% by vol):	10.0 (Lowest Component)
UPPER FLAMMABLE LIMIT IN AIR (% by vol):	Not Available
VAPOR PRESSURE (mm of Hg)@20 C	17.5
VAPOR DENSITY (air=1):	0.670
GRAVITY @ 68/68 F / 20/20 C:	
DENSITY:	1.100
SPECIFIC GRAVITY (Water=1):	1.101
POUNDS/GALLON:	9.175
WATER SOLUBILITY:	Appreciable
PARTITION COEFFICIENT (n-Octane/Water):	Not Available
AUTO IGNITION TEMPERATURE:	Not Applicable
DECOMPOSITION TEMPERATURE:	Not Available
TOTAL VOC'S (TVOC)*:	0.0 Vol% /0.0 g/L / 0.000 Lbs/Gal
NONEXEMPT VOC'S (CVOC)*:	0.0 Vol% /0.0 g/L / 0.000 Lbs/Gal
HAZARDOUS AIR POLLUTANTS (HAPS):	0.0 Wt% /0.0 g/L / 0.000 Lbs/Gal
NONEXEMPT VOC PARTIAL PRESSURE (mm of Hg @ 20 C)	0.0
VISCOSITY @ 20 C (ASTM D445):	Not Available

\* Using CARB (California Air Resources Board Rules).

## SECTION 10. STABILITY & REACTIVITY

### 10.1 REACTIVITY & CHEMICAL STABILITY:

Stable under normal conditions, no hazardous reactions when kept from incompatibles.

### 10.2 POSSIBILITY OF HAZARDOUS REACTIONS & CONDITIONS TO AVOID:

Isolate from oxidizers, heat, & open flame.

### 10.3 INCOMPATIBLE MATERIALS:

The substance decomposes on heating producing fumes of arolein.  
 The substance can readily strong oxidants, causing fire & explosion hazard.

### 10.4 HAZARDOUS DECOMPOSITION PRODUCTS:

Silicon Dioxide, Carbon Oxides, Sodium Oxide & Hydroxide from burning.

### 10.5 HAZARDOUS POLYMERIZATION:

Will not occur.

COMPANY IDENTITY: Stinger Chemical LLC PRODUCT  
IDENTITY: 911 STINGER® LEATHER N VINYL PRESERVER

SDS DATE:02/19/2019  
ORIGINAL: 01/01/2013

## SECTION 11. TOXICOLOGICAL INFORMATION

### 11.1 ACUTE HAZARDS

#### 11.11 EYE & SKIN CONTACT:

Primary irritation to skin, defatting, dermatitis. Primary irritation to eyes, redness, tearing, blurred vision. Liquid can cause eye irritation. Wash thoroughly after handling.

#### 11.12 INHALATION:

Anesthetic. Irritates respiratory tract. Acute overexposure can cause serious nervous system depression. Vapor harmful.

#### 11.13 SWALLOWING:

Swallowing can cause abdominal irritation, nausea, vomiting & diarrhea.

### 11.2 SUBCHRONIC HAZARDS/CONDITIONS AGGRAVATED

#### MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE:

Pre-existing disorders of any target organs mentioned in this Document can be aggravated by over-exposure by routes of entry to components of this product. Persons with these disorders should avoid use of this product.

### 11.3 CHRONIC HAZARDS

#### 11.31 CANCER, REPRODUCTIVE & OTHER CHRONIC HAZARDS:

This product has no carcinogens listed by IARC, NTP, NIOSH, OSHA or ACGIH, as of this date, greater or equal to 0.1%.

11.32 TARGET ORGANS: May cause damage to target organs, based on animal data.

11.33 IRRITANCY: Irritating to contaminated tissue.

11.34 SENSITIZATION: No component is known as a sensitizer.

11.35 MUTAGENICITY: No known reports of mutagenic effects in humans.

11.36 EMBRYOTOXICITY: No known reports of embryotoxic effects in humans.

11.37 TERATOGENICITY: No known reports of teratogenic effects in humans.

11.38 REPRODUCTIVE TOXICITY: No known reports of reproductive effects in humans.

A MUTAGEN is a chemical which causes permanent changes to genetic material (DNA) such that the changes will propagate across generational lines. An EMBRYOTOXIN is a chemical which causes damage to a developing embryo (such as: within the first 8 weeks of pregnancy in humans), but the damage does not propagate across generational lines. A TERATOGEN is a chemical which causes damage to a developing fetus, but the damage does not propagate across generational lines. A REPRODUCTIVE TOXIN is any substance which interferes in any way with the reproductive process.

### 11.4 MAMMALIAN TOXICITY INFORMATION

No mammalian information is available on this product.

## SECTION 12. ECOLOGICAL INFORMATION

### 12.1 ALL WORK PRACTICES MUST BE AIMED AT ELIMINATING ENVIRONMENTAL CONTAMINATION.

#### 12.2 EFFECT OF MATERIAL ON PLANTS AND ANIMALS:

This product may be harmful or fatal to plant and animal life if released into the environment. Refer to Section 11 (Toxicological Information) for further data on the effects of this product's components on test animals.

#### 12.3 EFFECT OF MATERIAL ON AQUATIC LIFE:

No aquatic environmental information is available on this product.

#### 12.4 MOBILITY IN SOIL

Mobility of this material has not been determined.

#### 12.5 DEGRADABILITY

This product is completely biodegradable.

#### 12.6 ACCUMULATION

Bioaccumulation of this product has not been determined.

COMPANY IDENTITY: Stinger Chemical LLC  
 PRODUCT IDENTITY: 911 STINGER® LEATHER N VINYL PRESERVER

SDS DATE: 02/19/2019  
 ORIGINAL: 01/01/2013

### SECTION 13. DISPOSAL CONSIDERATIONS

The generation of waste should be avoided or minimized wherever possible. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers and liners may retain some product residues. Vapor from some product residues may create a highly flammable or explosive atmosphere inside the container. **DO NOT PRESSURIZE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE USED CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY BURST AND CAUSE INJURY OR DEATH.** Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Processing, use or contamination may change the waste disposal requirements. Do not dispose of on land, in surface waters, or in storm drains. Waste should be recycled or disposed of in accordance with regulations. Large amounts should be collected for reuse or consigned to licensed hazardous waste haulers for disposal. **ALL DISPOSAL MUST BE IN ACCORDANCE WITH ALL FEDERAL, STATE, PROVINCIAL, AND LOCAL REGULATIONS. IF IN DOUBT, CONTACT PROPER AGENCIES.**

### SECTION 14. TRANSPORT INFORMATION

MARINE POLLUTANT: No  
 DOT/TDG SHIP NAME: Not Regulated  
 DRUM LABEL: None  
 IATA / ICAO: Not Regulated  
 IMO / IMDG: Not Regulated  
 EMERGENCY RESPONSE GUIDEBOOK NUMBER: None

### SECTION 15. REGULATORY INFORMATION

#### 15.1 EPA REGULATION:

**SARA SECTION 311/312 HAZARDS: None Known**

All components of this product are on the TSCA list.

SARA Title III Section 313 Supplier Notification

This product contains the indicated <\*> toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning & Community Right-To-Know Act of 1986 & of 40 CFR 372. This information must be included in all MSDSs that are copied and distributed for this material.

#### 15.2 STATE REGULATIONS:

**CALIFORNIA SAFE DRINKING WATER & TOXIC ENFORCEMENT ACT (PROPOSITION 65):**

This product contains no chemicals known to the State of California to cause cancer or reproductive toxicity.

#### 15.3 INTERNATIONAL REGULATIONS

The identified components of this product are listed on the chemical inventories of the following countries:

Australia (AICS), Canada (DSL or NDSL), China (IECSC), Europe (EINECS, ELINCS), Japan (METI/CSCL, MHLW/ISHL), South Korea (KECI), New Zealand (NZIoC), Philippines (PICCS), Switzerland (SWISS), Taiwan (NECSI), USA (TSCA).

#### 15.4 CANADA: WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM (WHMIS)

D2B: Irritating to skin / eyes.

This product was classified using the hazard criteria of the Controlled Products Regulations (CPR). This Document contains all information required by the CPR.

COMPANY IDENTITY: Stinger Chemical LLC  
PRODUCT IDENTITY: 911 STINGER® LEATHER N VINYL PRESERVER

SDS DATE:02/19/2019  
ORIGINAL: 01/01/2013

#### SECTION 16. OTHER INFORMATION

##### 16.1 HAZARD RATINGS:

HEALTH (NFPA): 1, HEALTH (HMIS): 1, FLAMMABILITY: 0, PHYSICAL HAZARD: 0  
(Personal Protection Rating to be supplied by user based on use conditions.)

This information is intended solely for the use of individuals trained in the NFPA & HMIS hazard rating systems.

##### 16.2 EMPLOYEE TRAINING

See Section 2 (Hazards Identification). Employees should be made aware of all hazards of this material (as stated in this SDS) before handling it.

##### 16.3 SDS DATE: 02/19/2019

#### NOTICE

STINGER CHEMICAL, LLC disclaims all expressed or implied warranties of merchantability or fitness for a specific use, with respect to the product or the information provided herein, except for conformation to contracted specifications. All information appearing herein is based upon data obtained from manufacturers and/or recognized technical sources. While the information is believed to be accurate, we make no representations as to its accuracy or sufficiency. Conditions of use are beyond our control, and therefore users are responsible for verifying the data under their own operating conditions to determine whether the product is suitable for their particular purposes and they assume all risks of their handling, and disposal of the product. Users also assume all risks in regards to the publication or use of, or reliance upon information contained herein. This information relates only to the product designated herein, and does not relate to its use in combination with any other material or process.